

Figure 1

Reaction Microarrays

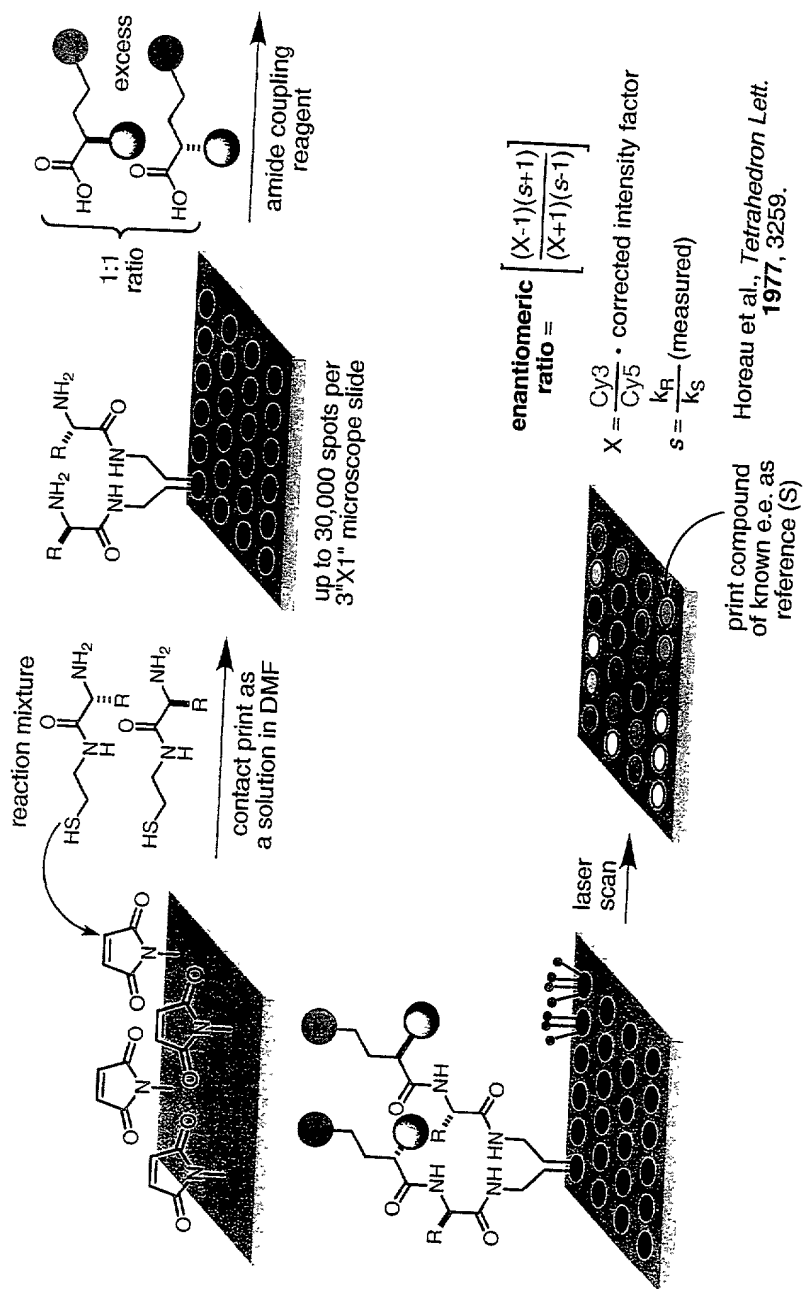


Figure 2

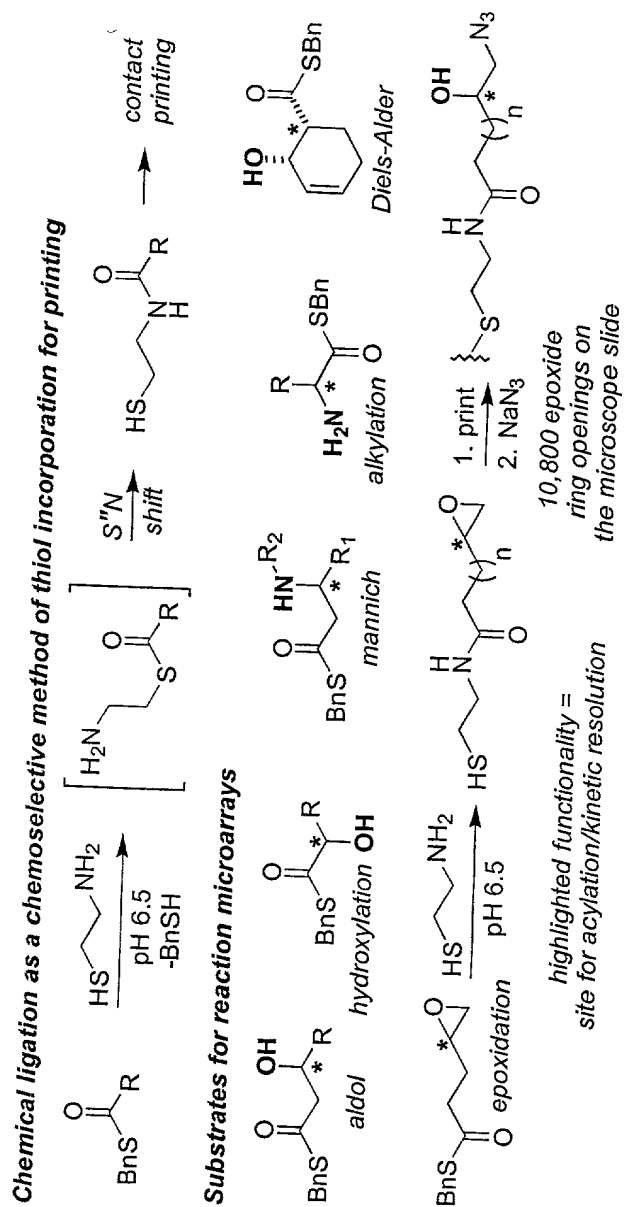
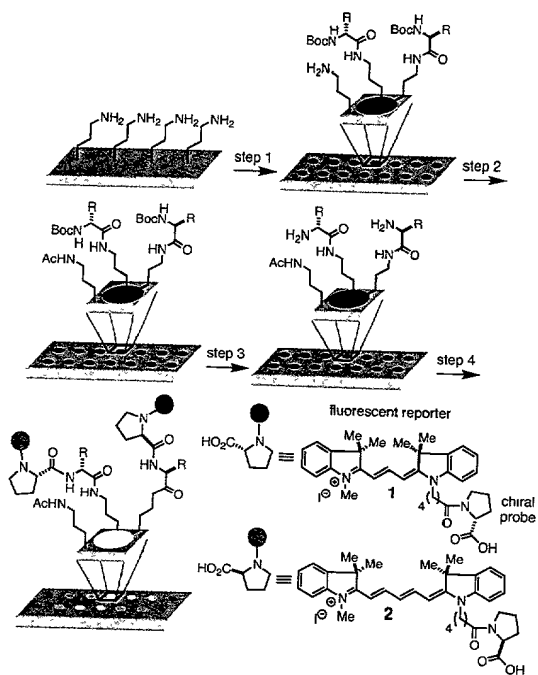


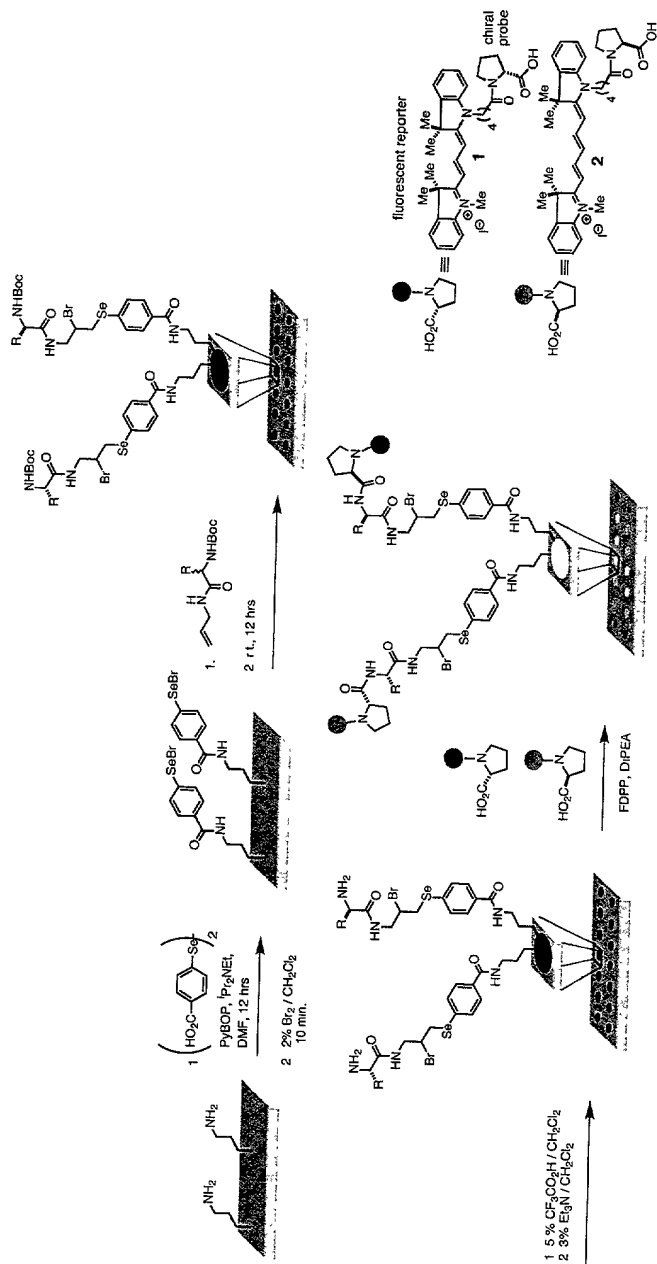
Figure 3



Reagents and conditions: step 1) $\text{BocHNCH(R)CO}_2\text{H}$, PyAOP, $^t\text{Pr}_2\text{NEt}$, DMF, step 2) Ac_2O , pyridine; step 3) $10\% \text{CF}_3\text{CO}_2\text{H}$ and $10\% \text{Et}_3\text{SiH}$ in CH_2Cl_2 , then $3\% \text{Et}_3\text{N}$ in CH_2Cl_2 ; step 4) Pentafluorophenyl diphenylphosphinate, $^t\text{Pr}_2\text{NEt}$, 1:1 mixture of **1** and **2**, DMF, -20°C .

Figure 4

Attachment of amino acids as their allyl amides to selenyl bromide-functionalized microspheres



Attachment of amino acids as their allyl amides to nitrene-functionalized microslides

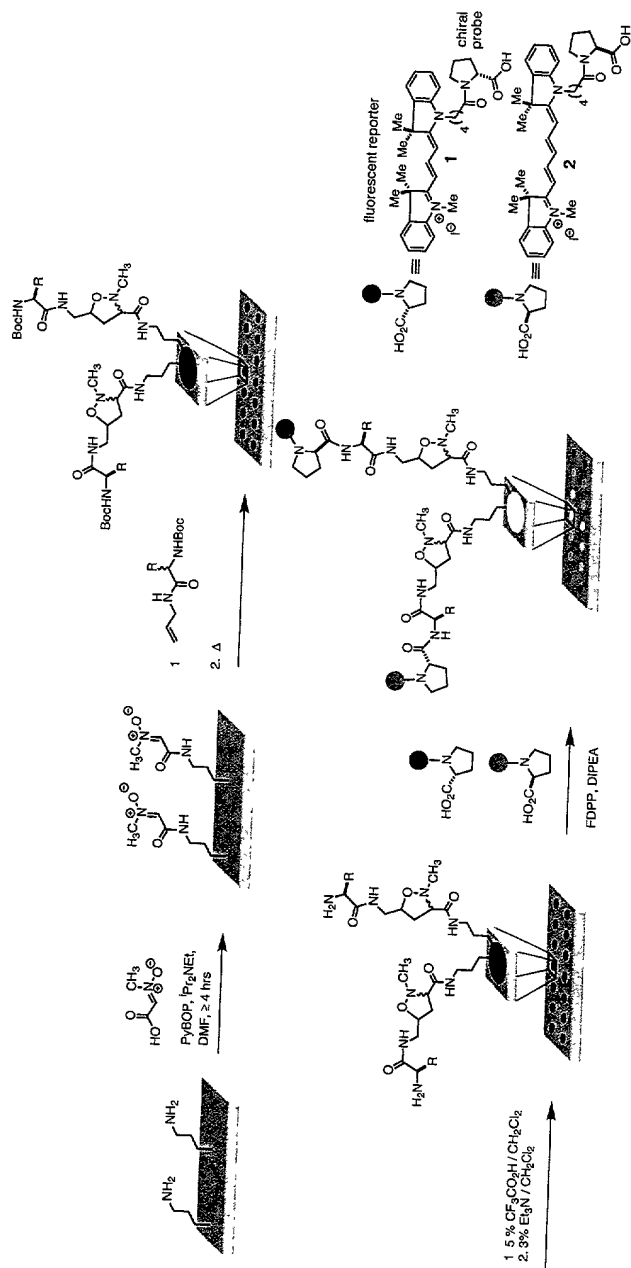


Figure 6

Synthesis of Indocarbocyanine and Indodicarbocyanine Fluorophores

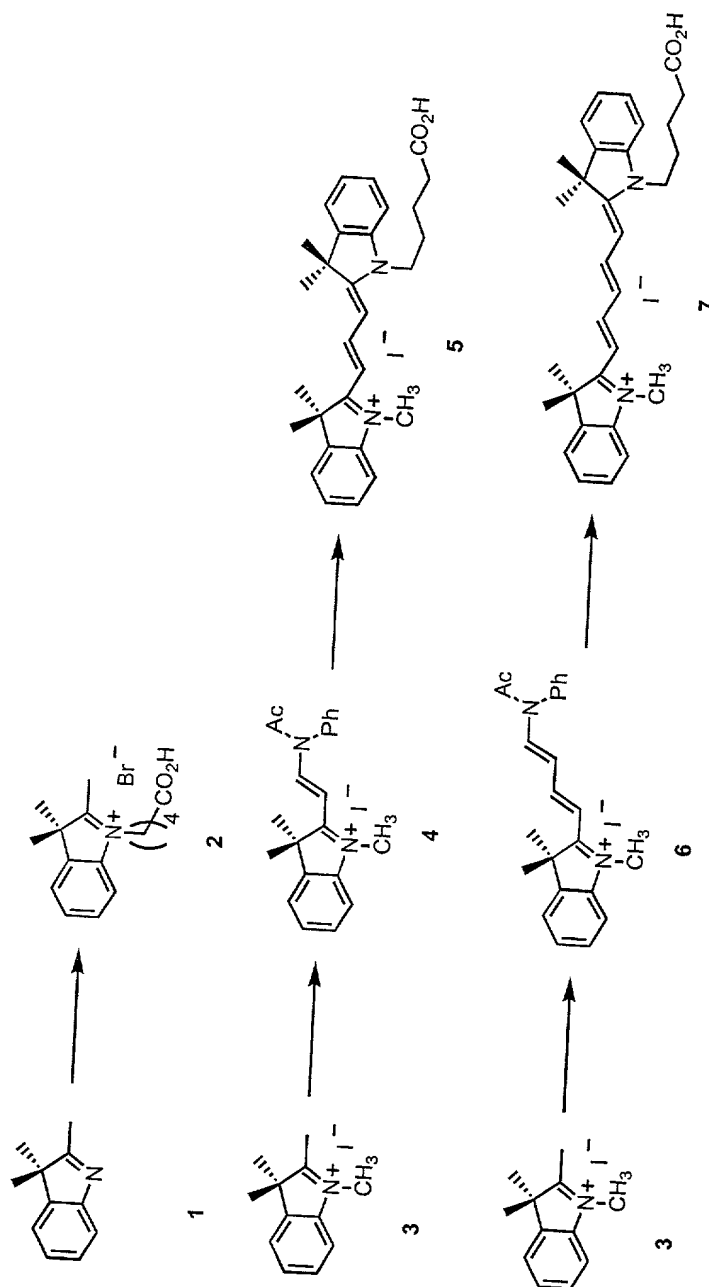


Figure 7

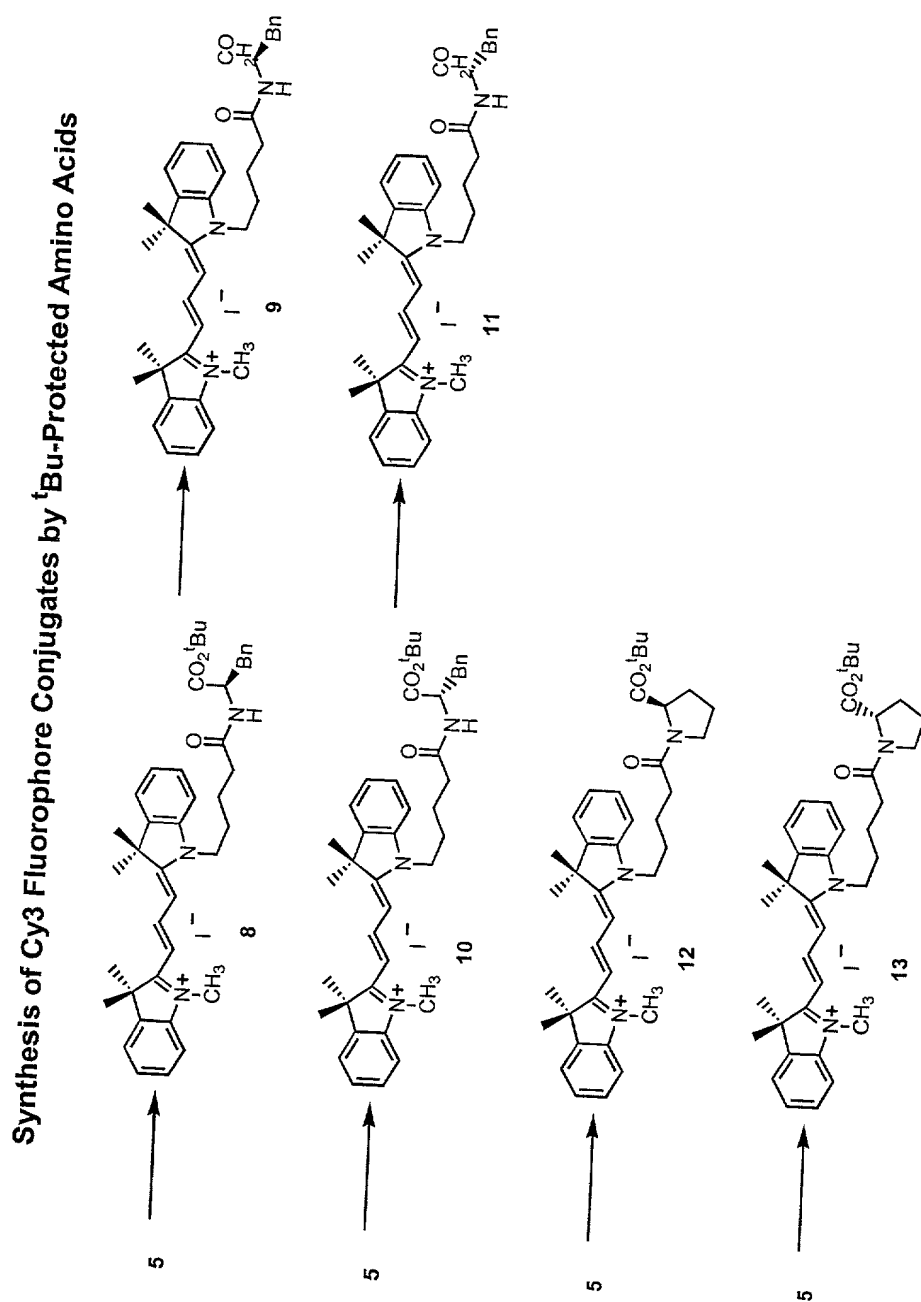


Figure 8

Synthesis of Cy5 Fluorophore Conjugates by ^tBu-Protected Amino Acids

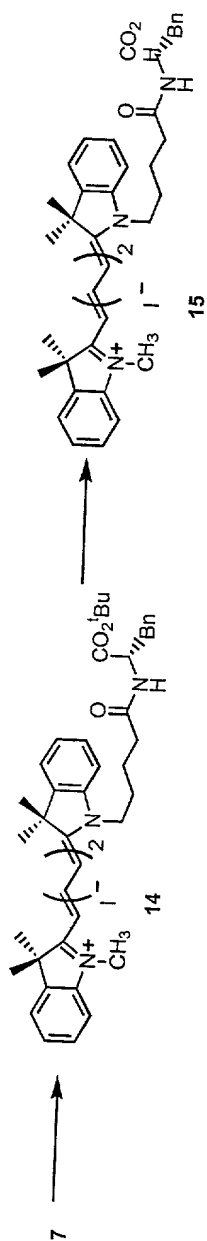
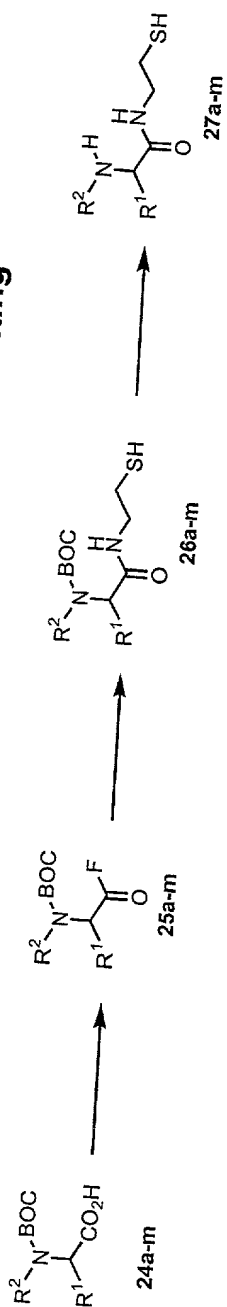


Figure 9

Synthesis of Amino Acid Substrates for Printing



- a $\text{R}^1 = \text{R}^2 = \text{H}$
 (R)-b $\text{R}^1 = \text{Me}, \text{R}^2 = \text{H}$
 (S)-c $\text{R}^1 = \text{Me}, \text{R}^2 = \text{H}$
 (R)-d $\text{R}^1 = \text{CH}_2\text{CH}_2, \text{R}^2 = \text{CH}_2-$
 (S)-e $\text{R}^1 = \text{CH}_2\text{CH}_2, \text{R}^2 = \text{CH}_2-$
 (R)-f $\text{R}^1 = \text{iPr}, \text{R}^2 = \text{H}$
 (S)-g $\text{R}^1 = \text{iPr}, \text{R}^2 = \text{H}$
 (R)-h $\text{R}^1 = \text{tBu}, \text{R}^2 = \text{H}$
 (S)-i $\text{R}^1 = \text{tBu}, \text{R}^2 = \text{H}$
 (R)-j $\text{R}^1 = \text{Ph}, \text{R}^2 = \text{H}$
 (S)-k $\text{R}^1 = \text{Ph}, \text{R}^2 = \text{H}$
 (R)-l $\text{R}^1 = \text{Bn}, \text{R}^2 = \text{H}$
 (S)-m $\text{R}^1 = \text{Bn}, \text{R}^2 = \text{H}$

Figure 10

Solid Phase Synthesis of Cyanine-Amino Acid Conjugates

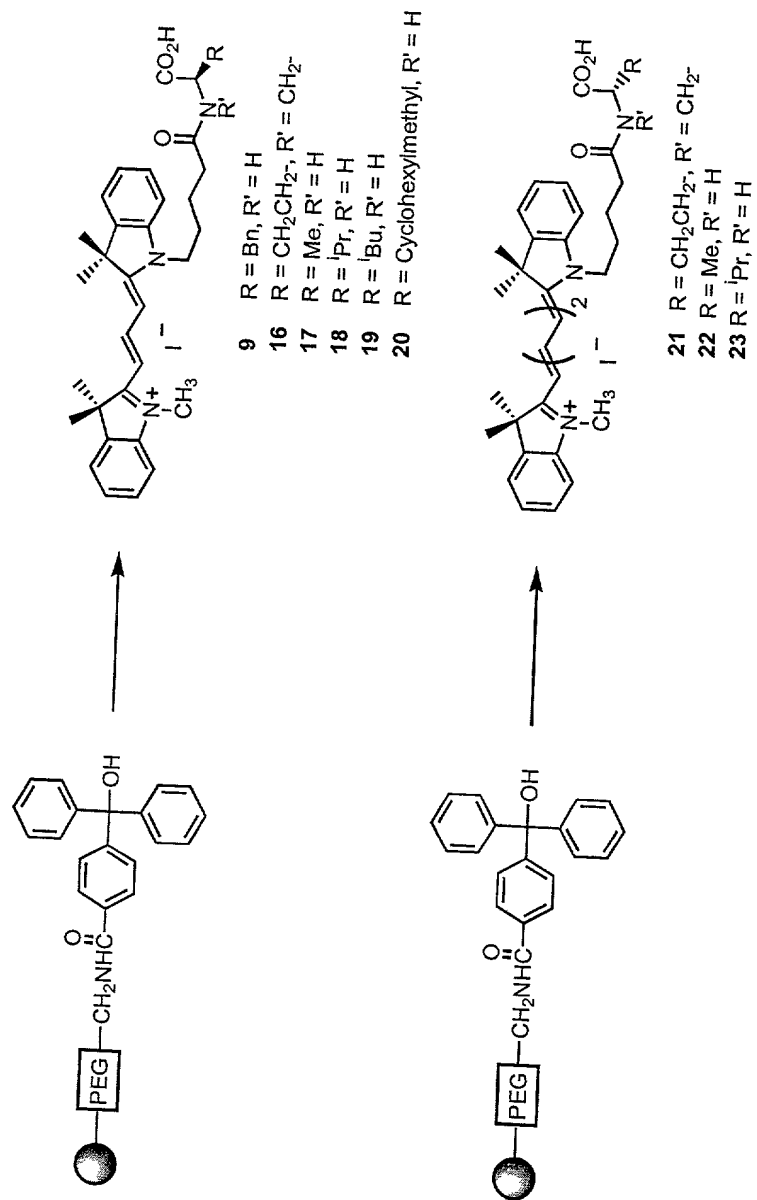
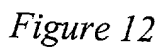


Figure 11



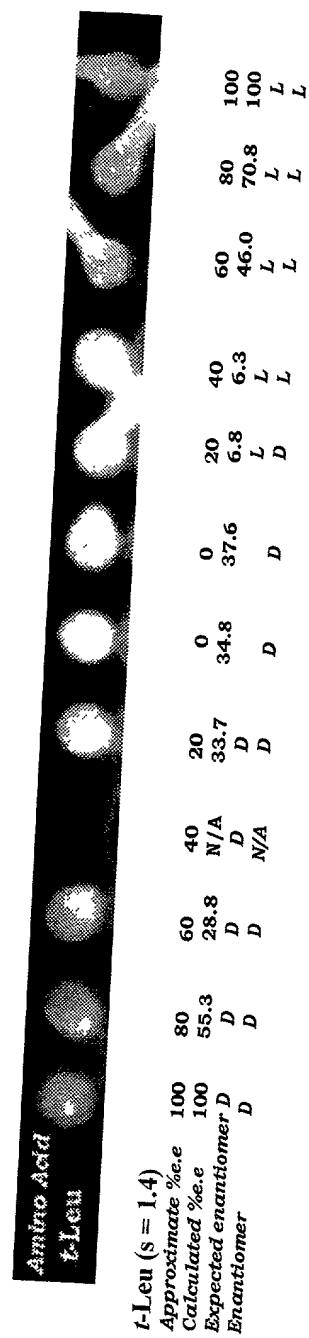
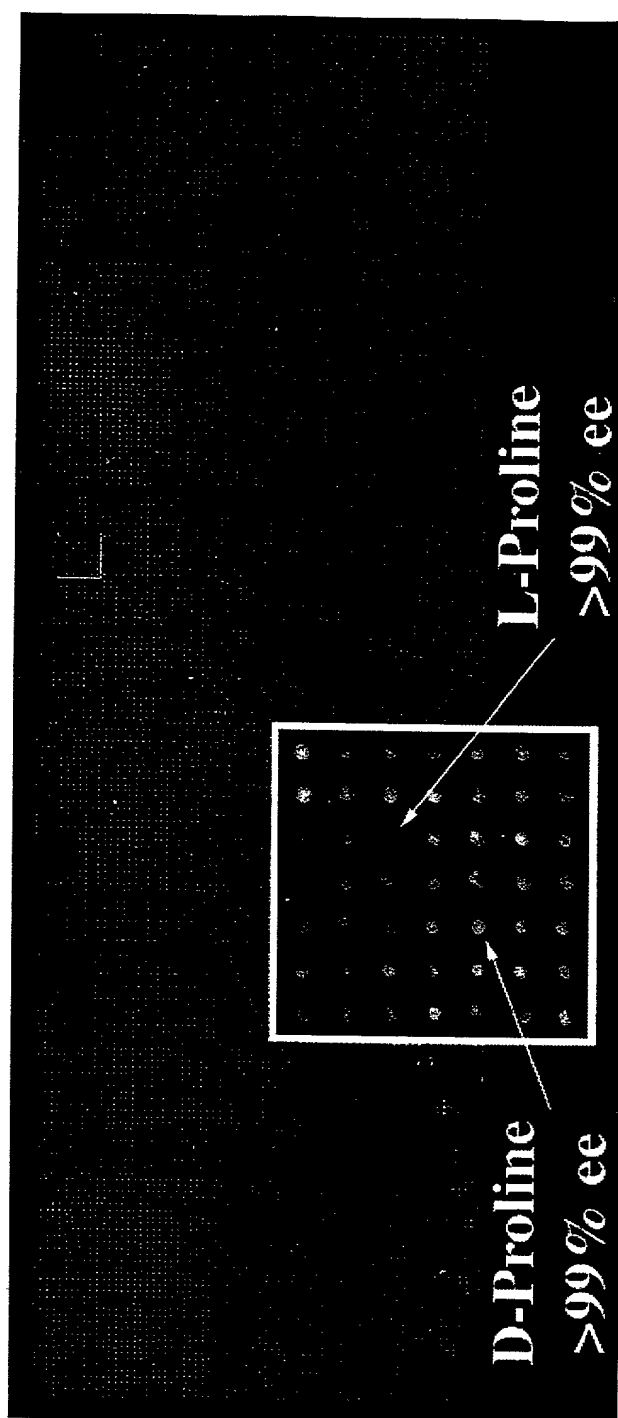


Figure 13

*Figure 15*